

A high-build two-component coal-tar epoxy coating with excellent anti-corrosive properties, as well as outstanding fresh and seawater resistances.

USES AND SUITABLE TOP-COATS

Recommended Uses	Can be used as a primer, intermediate or finish coat on blast cleaned metal or concrete surfaces in corrosive atmospheres or buried conditions.
Suitable Top-Coats	RTB-898-R may be over-coated by itself, RTB-755-C (Ronass Epoxy Tar-Based Coating), or other epoxy coating systems. A yellow tar stain will most likely cover the top-coat.

CHEMICAL COMPOSITION

Type of Binder	Coal-Tar Epoxy – Polyaminoamide	Solid Content After Mixing	84 ± 1% By Weight
Number of Component(s)	2 Components		71 ± 2% By Volume
Curing Mechanism	Chemical Reaction	Flash Point	28°C (82°F)

PHYSICAL PROPERTIES

Finish / Colour	Semi gloss Jet Black (RAL-9005)
Specific Gravity after Mixing	1.55 ± 0.05 gr/cm ³

APPLICATION DETAILS

Surface Preparation	All oil, grease, dirt and other contaminants must be removed from the surface. Sandblast according to Swedish Standard. Sa. 2 ½ is recommended.
Mixing Ratio	Component A: 100 Parts by weight Component B: 10 Parts by weight RTB-898-B or 15 Parts by weight RTB-9100
Mixing Instructions	Mix component A thoroughly with a suitable mixer, then add component B slowly and mix well for 5 minutes. Keep the mixture for 10 additional minutes prior to thinning down to allow for the pre-reaction time. Do not thin down each component separately.
Pot Life	4 Hours at 25°C
Theoretical Consumption	330 gr/m ² @ 150 Microns DFT 220 gr/m ² @ 100 Microns DFT

Paint Application	Methods	Airless Spray	Air Spray	Brush	Roller
	Nozzle Size	0.013" – 0.017"	1.80 mm	---	---
	Pump Ratio	1 / 45	---	---	---
	Air Pressure	4 – 6 Bar	3 – 5 Bar	---	---
	Thinning	3 – 5% T-723	10 – 15% T-723	3 – 5% T-723	3 – 5% T-723

Film Thickness		Recommended	Minimum	Maximum
	Wet Film Thickness (µm)	145	85	220
	Dry Film Thickness (µm)	100	60	150

Drying Time	Dust Free Time	Tack Free Time	Dry to Handle	Fully Cured	Recoating Interval
	45 – 60 Minutes	2 – 3 Hours	6 – 8 Hours	7-10 Days	Min. 16 Hours Max. 10 Days

*Drying time calculated at 25°C according to ASTM test method D-1640 for 100 µm WFT

Application Limits	Relative Humidity	Min. ---	Max. 80%
	Temperature	Min. +5°C	Max. +40°C
	Substrate Temperature*	Min. +5°C	Max. +45°C

*Please note that the substrate temperature should be at least 5°C above the dew point

Recommendations	-Should the recoating interval have expired, please refer to the procedures outlined in the Ronass Instruction Leaflet. -Clean tools thoroughly before and immediately after use with cleaning solvent T-111 or T-723.
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PACKING, STORAGE AND SAFETY

Packing	Component A (Epoxy): 20 Litres Containers (25 kgs. Net) and Component B(Hardener): 4 Litres Containers (25 kgs. Net)
Storage Conditions	To be stored in cool and dry conditions in original sealed containers.
Shelf Life	At least 18 months after delivery.
Safety	This product contains organic solvents and flammable materials. Keep away from sparks, fires, electrical cables and equipments,direct sunshine and out of children's reach. Protect skin, eyes, and avoid prolonged breathing of solvent vapor during application. Use with adequate ventilation.